

# Work Order ID 56955

March 15, 2010 1:41:23 PM



Page 1

Item ID: D3912-1

Accept



Setup Start



Revision ID:

Stop



Item Name: Eyebolt

Start Date: 16/03/2010 Start Qty: 8.00



Cust Item ID:

Required Date: 26/03/2010 Req'd Qty: 8.00



Customer:

Reference:

*10-03-15*

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D3912

A

100

0.00



Doosan

Memo

0.00

Doosan Lathe

TURN AS PER FOLIO FA871 AND DWG

Prog Rev: \_\_\_\_\_

Dwg Rev: A

Deburr as required

*SL 10/03/20 (8)*

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

Quality Control

*SL 10/03/20*

# Work Order ID 56955

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Item ID: D3912-1

Accept



Setup Start



Revision ID:

Stop



Item Name: Eyebolt

Start Date: 16/03/2010 Start Qty: 8.00



Cust Item ID:

Required Date: 26/03/2010 Req'd Qty: 8.00

Customer:

Reference:

Run Start



Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

120

QC8- Inspect parts - second check

0.00

L.F 10/03/20

8

0

QC

Memo

0.00

Quality Control

130

Identify as per dwg & Stock Location: 095

0.00



Packaging

Memo

0.00

Packaging

10/03/22

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/03/24  
MF  
10-3-23

# Picklist Print

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Page 1

Work Order ID: 56955



Parent Item: D3912-1

Parent Item Name: Eyebolt

Start Date: 16/03/2010

Required Date: 26/03/2010

Comments: IPP RevA: New issue DD verified by:EC

Start Qty: 8.00

Required Qty: 8.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M303R2.000		Purchased	No			100	f	7.5360	2.1053			



303 ROUND BAR 2"



Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

MAT

113341

7.536

7.536

2.2 JL 10/03/22

<b>DART AEROSPACE LTD</b>		<b>Work Order:</b> 56955
<b>Description:</b> eye-bolt		<b>Part Number:</b>
<b>Inspection Dwg:</b> D3912	<b>Rev:</b> A	<b>Page 1 of 1</b>

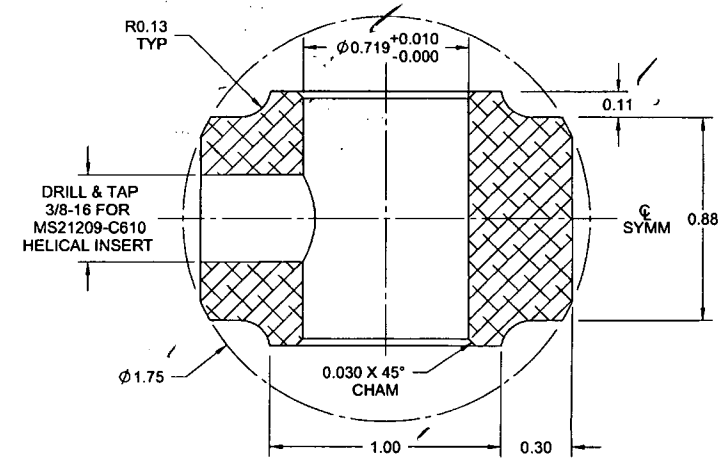
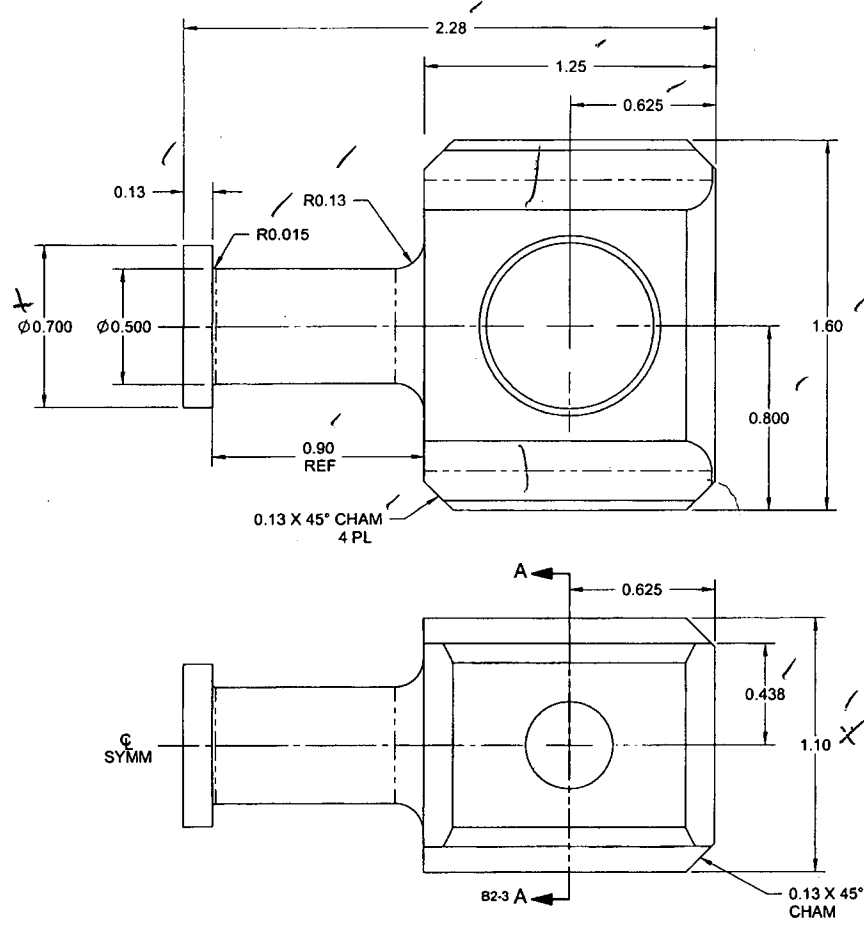
### FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
2.28	+ .030	2.281	✓			
1.25	+ .030	1.251	✓			
.625	+ .010	.625	✓			
1.60	+ .030	1.600	✓			
.800	+ .010	.800	✓			
.13X45°	+ .030 + .5°	.135X45°	✓			
.90	+ .030	.902	✓			
.500	+ .010	.500	✓			
.700	+ .010	.701	✓			
.13	+ .030	.132	✓			
5.015	+ .010	.015	✓			
5.130	+ .030	5.130	✓			
.625	+ .010	.625	✓			
.438	+ .010	.439	✓			
1.10	+ .030	1.101	✓			
1.50	+ .030	1.751	✓			
5.13	+ .030	.125	✓			
1.75	+ .030	1.751	✓			
1.00	+ .030	1.003	✓			
.719	+ .010	.724	✓			
.11	+ .030	.108	✓			
.88	+ .030	.880	✓			
.30	+ .030	.298	✓			

<b>Measured by:</b> SL	<b>Audited by:</b> S.S	<b>Prototype Approval:</b> N/A
<b>Date:</b> 10/03/20	<b>Date:</b> 10/03/20	<b>Date:</b> N/A

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	



SECTION A-A B6-3

**D3912-1 EYEBOLT**

- NOTES:**  
 1) MATERIAL: 303/304/316 STAINLESS STEEL BAR, PER ASTM A276  
 REF DART SPEC M303B OR M304B  
 2) FINISH: NONE  
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
 4) UNITS: INCHES UNLESS OTHERWISE NOTED  
 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX  
 6) IDENTIFICATION: ID AT ASSEMBLY  
 7) WEIGHT: 0.49 lbs

56 955

**RELEASED**  
 2010-03-12  
 JMP

DESIGN	AJS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	JPH		
CHECKED	JPH	DRAWING NO.	REV. A
MFG. APPR.	JPH	D3912	SHEET 2 OF 3
APPROVED	JMP	TITLE	SCALE
DE APPR.	JMP	EYEBOLT RECEIVER ASSY	NTS
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